

**D**

#### Tools Needed (not included):

- Wrenches and/or socket set
- Phillips screwdriver

#### Parts Included:

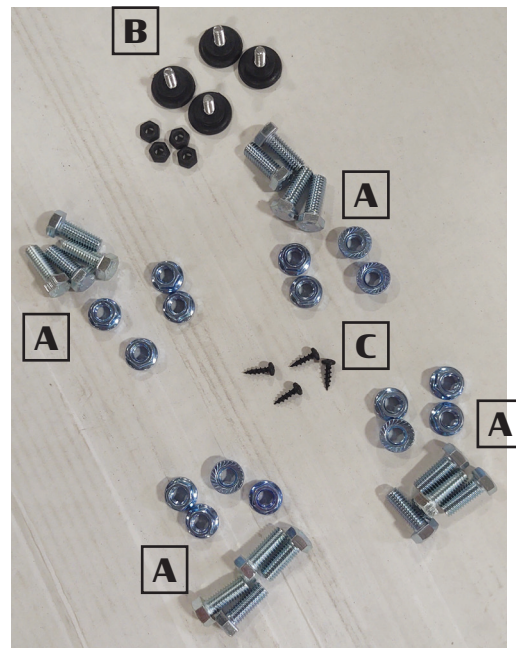
- D - Qty: 1 Top frame
- E - Qty: 2 Legs



**E**

#### Hardware Included:

- A - Qty: 16 3/8"-16 bolts + nuts
- B - Qty: 4 Base levelers + lock nuts (black)
- C - Qty: 4 5/8" wood screws



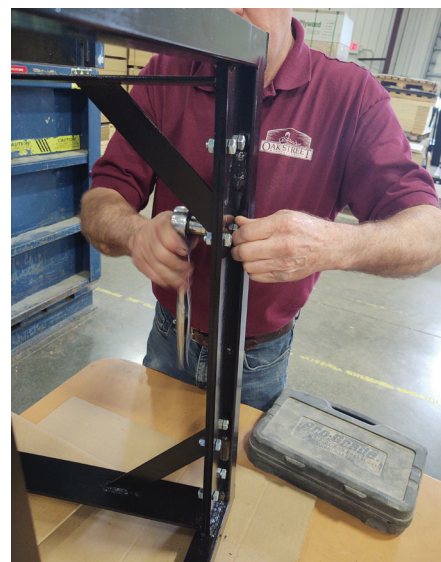
**Step 1:** On a clean, flat surface (such as a table topped with cardboard, place the top frame (D) on it's side.

NOTE: There are bright green stickers placed on the side of the top frame that you need to attach the legs to. The other side will not allow a flush fit and cause assembly issues.

**ATTACH LEG  
HERE**

**Step 2:** Place one of the legs on it's side and with the leg supports facing toward the top frame.

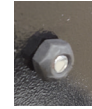
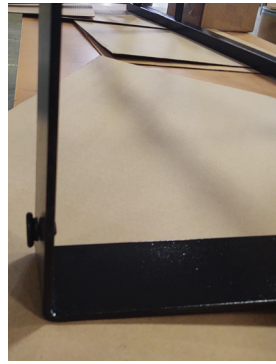
**Step 3:** The top frame has mounting plates on both ends with matching hole patterns to the frame legs. Attach the leg to the top frame using 8 of the 3/8"-16 bolts & nuts (A). *4 on each end. Bolts go through the top frame then the legs - pointing towards the bottom.*



**Step 4:** Using a socket set and wrench, tighten all 8 bolts. *4 on each end.*

Repeat Steps 2-4 on the opposite end of the frame.





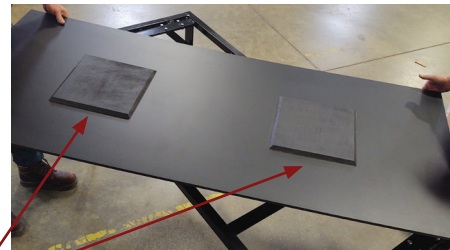
**Step 5:** On the bottom of the table legs, There are 2 holes to insert the base levelers (B).

From the bottom side, insert the levelers through the hole towards the top frame.  
Use the black lock nuts on the top side to secure the base levelers in place.



**Step 6:** Flip the frame with legs and glides attached to the top side up position.

**\*\*2 person lift\*\***



**NOTE:** On the COMPCOR table tops, there are 2 exterior-grade plywood backers. The center plates on the top frame will be screwed to the table tops backers using the 5/8" wood screws (C).



**Step 7:** Place the COMPCOR table top onto the frame. Ensure it is evenly spaced around all sides.

**\*\*2 person lift\*\***



**Step 8:** From the underside of the table, screw through the frame's center plates into the table top's backers using the 5/8" wood screws (C).  
2 per plate/backer = 4 total.



**Congratulations!**  
Your Jubilee top is assembled.